EXPORT PRICES IN EUR/kg EX WORKS

FOR WELDING MATERIALS

E X P O R T

VALIDITY FROM: 1.st of April 2011

I. COATED ELECTRODES								
							EUR/kg	
DIM.	**1,50**	**2,00**	**2,50**	**3,25**	**4,00**	**5,00**	**6,00**	**8,00**
Low alloyed cellulosic, rutile and acid electrodes								
Neutral			3,11	2,92	2,84	2,95	3,06	
Rapid			3,30	3,06	2,82	2,95	2,92	
CELEX			5,04	4,10	3,95	4,03		
CELEX Mn			5,20	4,29	4,16	4,20		
CELEX Mo			5,69	4,62	4,42	4,50		
CELEX Ni			5,69	4,62	4,41	4,49		
CELEX NiMo			5,41	4,29	4,08	4,20		
Jadran S		2,53	2,32	2,24	2,28	2,28		
Rutilen 12	3,83	3,08	2,90	2,48	2,38	2,37	2,66	
Rutilen Z/1000S	3,98	3,16	2,93	2,61	2,41	2,40	2,69	
Emona		3,09	2,84	2,40	2,35	2,32	2,62	
Rutilen 13	3,98	3,19	2,95	2,62	2,54	2,41	2,74	
Rutilen 13 M		3,09	2,87	2,48	2,38	2,37	2,66	
Rutilen X/2000S	4,10	3,24	3,05	2,67	2,62	2,61	2,82	
Rutilen K		3,08	2,85	2,40	2,35	2,33	2,62	
Rutilen S		3,09	2,92	2,61	2,40	2,40		
Rutilen E			2,96	2,62	2,59			
High efficiency electrodes								
Sava 130		3,27	3,03	2,75	2,71	2,79		
Sava 150		3,39	3,13	2,87	2,77	2,92	3,00	
Sava 150 B		3,39	3,13	2,87	2,77	2,92	3,00	
Sava 150 AR				3,30	3,24	3,37	3,50	
Sava 180		3,74	3,53	3,19	3,09	3,24	3,37	
Sava 180 RB					3,95	4,03	4,18	
Sava 200		3,48	3,35	3,24	3,21	3,21	3,29	
Sava GV 130						3,19	3,13	
Sava GV 150 AR						3,63	3,53	
Sava GV 160						3,55	3,52	
Basic, low hydrogen electrodes								
Galeb 50		3,08	2,87	2,49	2,35	2,33	2,49	
EVB K			3,56	3,24	2,98			
EVB 45		3,30	3,08	2,79	2,49	2,46		
EVB S		3,68	3,45	3,14	2,90	2,85	3,14	
EVB 47		3,22	2,98	2,67	2,37	2,35	2,66	
EVB 50		2,95	2,75	2,45	2,20	2,19	2,45	4,96
Additional payment for packing in 0,8 kg is 0,50 EUR/kg.								
Additional payment for vakuum- packing in 0,8 kg is 0,70 EUR/kg.								
Additional payment for vakuum- packing in 2 kg is 0,50 EUR/kg.								
VALIDITY FROM: 1.st of APRIL 2011								

DIM.	1,50	2,00	2,50	3,25	4,00	5,00	6,00	8,00
Medium alloyed, basic electrodes for welding finegrained steels							EUR/kg	
EVB 55		3,53	3,29	2,93	2,64	2,61		
EVB 58		3,30	3,06	2,69	2,45	2,43		
EVB 60		4,44	4,11	3,65	3,34	3,27		
EVB 62			4,24	3,89	3,45			
EVB Extra		4,75	4,41	4,05	3,61	3,56		
EVB 65		4,83	4,52	4,05	3,71	3,68		
Galeb 70		5,01	4,65	4,16	3,84	3,81		
EVB Ni		4,78	4,41	4,03	3,73	3,69	4,03	
EVB CuNi		4,58	4,33	3,86	3,50	3,47		
EVB NiMo		5,48	5,07	4,50	4,18	4,15		
EVB 2,5 Ni		6,06	5,65	5,14	4,75	4,71		
EVB 2,5 NiMo		6,56	6,06	5,51	5,18	5,15		
EVB 75		7,05	6,48	5,98	5,62	5,54	6,16	
EVB 80		7,05	6,46	5,95	5,52	5,49		
EVB 100		7,29	6,74	6,19	5,73	5,33		
EVB 100 extra		7,48	7,01	6,40	5,98	5,49		
EVB SP2				5,62	5,51	5,38	5,25	
Medium and high alloyed basic electrodes for welding creep resistant steels								
EVB Mo		4,86	4,55	4,03	3,71	3,65		
EVB MoV		6,71	6,33	5,70	5,25	5,22		
EVB Mo 1 Cr		4,91	4,57	4,15	3,90	3,90	3,90	7,58
EVB Mo 1 Cr Ni						5,51	5,51	
EVB CrMo		4,92	4,60	4,10	3,74	3,73		
EVB CrMo V		6,16	5,72	5,23	4,92	4,88		
EVB 2 CrMo		5,65	5,33	4,78	4,41	4,39		
EVB 5 CrMo		6,17	5,82	5,30	4,81	4,78		
EVB 9 CrMo		7,13	6,76	6,14	5,78	5,72		
EVB 3 CrMoV		7,26	6,82	6,16	5,64	5,64		
EVB 9 CrMoV		8,04	7,45	6,93	6,58	6,46		
EVB 91 CrMoV				6,63	6,27	6,17		
EVB 911 W				8,15	7,70	7,55		
EVB CuNiCr			4,89	4,37	4,05	4,03		
EVB Cr NiMo			5,78	5,12	4,94	4,92		
EVB Cr Ni C			6,45	5,64	5,44			
Medium alloyed rutile electrodes for welding creep resistant steels								
E TiMo		4,78	4,49	3,90	3,74	3,74		
E TiMoV		5,78	5,39	4,86	4,68	4,67		
E TiCrMo		5,02	4,70	4,11	4,02	3,95		
E Ti2CrMo		5,78	5,41	4,81	4,67	4,65		
E Ti5CrMo		5,93	5,54	4,94	4,78	4,70		
High alloyed ferritic stainless steel electrodes								
INOX B 13 Fe		9,01	8,65	8,08	8,08	8,08		
INOX B 13/1Fe		9,32	8,71	8,19	8,19	8,19		
INOX B 13/4Fe		9,21	8,79	8,25	8,24	8,22		
INOX B 13/6 Fe		11,18	10,54	10,49	10,49			
INOX B 17Fe		8,69	8,33	7,91	7,89	7,89		
INOX B 17MoFe		9,25	8,87	8,41	8,39	8,39		
INOX B 13/4 FeNC					8,28	8,28		
VALIDITY FROM: 1.st of APRIL 2011								

DIM.	1,50	2,00	2,50	3,25	4,00	5,00	6,00
High alloyed austenitic stainless steel electrodes							**EUR/kg**
INOX R 19/9 Nb		12,51	12,31	11,91	11,83	11,67	
INOX B 19/9 Nb		12,26	11,99	11,61	11,59	11,34	
INOX R 19/9 NC		11,69	11,50	11,08	11,00	10,83	
INOX R 19/12/3 Nb	18,43	14,88	14,52	14,23	14,15	14,14	
INOX R 19/12/3 NC	17,35	14,10	13,91	13,44	13,42	13,26	
INOX B 19/12/3 Nb		13,91	13,52	13,26	13,20	13,13	
High alloyed heat resistant stainless steel electrodes							
INOX R 25/4 Fe		11,29	10,84	10,49	10,49	10,49	
INOX R 25/14 NC		16,54	16,22	15,80	15,73	15,55	
INOX R 25/14/3 NC		18,14	17,81	15,33	15,25	14,76	
INOX R 25/20		19,51	18,48	17,97	17,97	17,97	
INOX B 25/20		17,87	16,92	16,57	16,47	16,41	
INOX R 20/25 L			33,18	33,04	32,94	32,91	
High alloyed special purpose electrodes							
INOX B 18/8/6		12,31	10,83	10,63	10,34	10,11	
INOX R 18/8/6		11,51	11,25	11,25	10,97	10,73	
INOX R 18/8/6 Fe		11,80	10,46	10,08	10,08	10,08	
INOX R 22/12/3 Fe	15,90	14,10	13,89	13,55	13,50	13,50	
INOX R 29/9		16,98	15,52	14,38	14,32	14,30	
INOX R 29/9 Fe		14,97	13,80	12,84	12,78	12,76	
INOX R 19/13/4 NC		16,70	16,42	15,70	15,75	15,41	
INOX R 20/10/3 L		15,60	15,30	14,64	14,67	14,30	
INOX R 22/9/3 LN		14,18	13,88	13,29	13,32	13,05	
INOX B 70/15			37,91	37,52	37,50	37,50	
Additional payment for vakuum- packing in 0,8 kg is 0,70 EUR/kg.							
Additional payment for vakuum- packing in 2 kg is 0,50 EUR/kg.							
Hardfacing electrodes							
UTOP 38			9,33	8,61	8,19	8,11	8,34
UTOP 43					5,19	5,16	
UTOP 55			9,81	9,08	8,61	8,59	8,59
TOOLDUR			10,91	10,77	10,71	10,71	10,71
TOOLDUR CO			24,80	24,77	24,75		
E-DUR 250			4,03	3,58	3,26	3,21	3,58
E-DUR 300			3,95	3,53	3,21	3,21	3,56
E-DUR 400			3,88	3,48	3,19	3,15	3,48
E-DUR 500			4,17	3,77	3,48	3,45	3,77
E-DUR 600			5,57	5,12	4,77	4,77	5,12
E-DUR 60 R			5,70	5,30	4,98	4,93	5,30
E-DUR 600Si			5,02	4,62	4,32	4,29	
E-DUR Cr 13				8,18	7,66	7,54	
VALIDITY FROM: 1.st of APRIL 2011							

DIM.		2,00	2,50	3,25	4,00	5,00	6,00
Electrodes producing	**abrasion**	**resistant**	**deposit**				**EUR/kg**
ABRADUR 54			4,95	4,63	4,62	4,62	4,80
ABRADUR 58			7,52	7,25	7,25	7,25	
ABRADUR 60			11,75	11,43	11,39	11,39	
ABRADUR 64			15,57	14,23	14,21	14,21	
ABRADUR 65			9,73	8,88	8,85	8,85	
ABRADUR 66			21,59	20,26	20,26	20,25	
Cr WC 600			10,50	9,52	9,52	9,52	
Manganese alloyed hardfacing electrodes							
E Mn 14			5,71	4,93	4,91	4,91	5,06
E Mn 14 Cr 4			8,30	7,18	7,14	7,14	7,35
E Mn 17 Cr 13			9,03	7,75	7,74	7,74	7,96
E Mn 17 Cr 10 Nb 3			12,60	10,31	10,30	10,30	
Cast iron electrodes							
Monel			38,77	38,22	38,06	37,96	
Monel C			44,12	43,61	43,40	43,26	
Super Ni			43,17	42,68	42,52	42,48	
CAST Ni			44,25	43,74	43,58	43,55	
CAST Fe			5,98	5,45	5,36	5,31	
CAST Ni C			45,03	44,49	44,36	44,28	
CAST NiFe			31,07	30,40	30,14	29,97	
CAST NiFe C			32,95	32,23	31,94	31,80	
CAST NiFe 10			34,62	32,65	32,37	32,26	
CAST NiFeB			50,19	49,59	49,45	49,40	
SL 250		22,57	21,73	19,92	18,47	18,54	
SL 9V				27,30	25,50	-	
Electrodes for welding copper and aluminium alloys							
EL Cu			30,96	29,63	29,13	29,13	
Bron Cu Sn			30,13	30,13	30,13	29,02	
Bron Cu Al			34,44	34,44	34,44	34,44	
Bron CuMn			37,72	37,72	37,72	37,72	
ALU 99,5			25,64	23,90	22,86		
ALU Mn			29,06	28,05	28,05		
ALU 5 Si			25,08	23,88	23,45		
ALU 12 Si			26,25	25,22	25,23		
Electrodes for cutting and gouging							
Sekator 1				3,53	3,50	3,50	
Sekator 2A			7,86	7,57	7,52	7,86	8,07
Sekator 2B			4,47	4,15	4,13	4,47	
TERMO		5,64	5,57	5,28	5,22	5,57	
VALIDITY FROM: 1.st of APRIL 2011							

II. UNCOATED ELECTRODES						EUR/kg	
Welding rods for TIG - welding							
DIM.	**1,60**	**2,00**	**2,50**	**3,00**	**4,00**		
TIG VAC 60	2,66	2,59	2,54	2,52			
TIG VAC 65	2,82	2,76	2,69	2,69			
TIG VAC 60 Ti	5,69	5,26	5,07	4,83			
TIG Mo	3,32	3,25	3,20	3,18			
TIG Cr Mo		6,06	5,86	5,79			
TIG 2 Cr Mo		9,80	9,62	9,36			
DIM.	**1,60**	**2,00**	**2,40**	**3,20**	**4,00**		
TIG 19/9 NC Si	11,56	10,99	10,76	10,73	10,63		
TIG 19/9 Nb Si	12,16	11,99	11,83	11,72			
TIG 19/12/3 NC Si	14,35	14,00	13,91	13,80	13,77		
TIG 19/12/3 Nb Si	15,94	15,18	14,96	14,74			
TIG 18/8/6 Si	10,98	10,41	10,24	10,14	10,14		
TIG 25/20	17,42	16,79	16,76	16,63	16,49		
TIG 22/9/3 LN		22,59	21,48	20,19			
TIG 29/9	15,10	14,90	14,73				
TIG 70/15		58,87					
TIG 25/14 NC Si	14,18	11,92	13,84	13,77			
Welding rods for oxyacetilene - welding							
DIM.	**1,60**	**2,00**	**2,50**	**3,00**	**4,00**	**5,00**	**6,00**
VP 37 - UNCOOPERCOATED							2,07
VP 37	2,65	2,52	2,22	2,17	2,08	2,07	
VP 40	2,84	2,70	2,40	2,35	2,28		
VP 42	3,02	2,97	2,84	2,81	2,75		
VP Mo	3,19	3,26	2,97	2,94	2,89		
VP Cr Mo		6,94	6,87	6,85	6,80		
III. AGGLOMERATED WELDING FLUXES					**EUR/kg**		
AR 18,5					2,07		
AR D 1					1,93		
AR 18,1					2,26		
AB 100					2,15		
AB 123					2,31		
FB TT					2,22		
FB 12,2					2,07		
FB Cr Ni					2,57		
CS Cr 6					3,00		
CS Cr Ni					3,03		
AB Cr					2,71		
CS 350					3,57		
FB 33					3,74		
VALIDITY FROM: 1.st of APRIL 2011							

IV. Welding wires for MAG(CO2) welding (15 kg spool)							**EUR/kg**
normal winding		**DIM.**	**0,60**	**0,80**	**1,00**	**1,20**	**1,60**
WIRE spools	K 300						
VAC 60 COPPER COATED			3,38	2,47	2,17	2,03	2,05
VAC 65 - SG 3			3,51	2,55	2,23	2,12	
VAC 60 Ni				4,82	4,28	4,08	
VAC 60 CuNi				4,23	3,73	3,53	
VAC 60 Ti				5,17	4,72	4,54	
Additional payment - 5 kg spool - prices are 0,50 EUR/kg							
Additional payment - 1 kg spool - prices are 0,70 EUR/kg							
lay to lay		**DIM.**	**0,60**	**0,80**	**1,00**	**1,20**	
WIRE spools	K 300						
VAC 60 COPPER COATED				2,59	2,23	2,12	
VAC 65 - SG 3				2,67	2,28	2,22	
VAC 60 Ni				5,09	4,54	4,28	
VAC 60 CuNi				4,50	3,96	3,73	
VAC 60 Ti				5,43	4,91	4,72	
DRUMS		**DIM.**		**0,80**	**1,00**	**1,20**	
VAC 60 COPPER COATED				2,59	2,23	2,12	
VAC 65 - SG 3				2,67	2,28	2,22	
Welding wires for MIG welding (15 kg spool)							
DIM.	**WINDING**		**0,80**	**1,00**	**1,20**	**1,60**	
MIG 17	LAY TO LAY		8,22	7,49	7,32		
MIG 75	LAY TO LAY			4,13	3,77		
MIG Mo	LAY TO LAY		4,23	3,80	3,44		
MIG CrMo	LAY TO LAY			6,45	6,00		
MIG 2 CrMo	LAY TO LAY			9,24	8,70		
MIG 19/9 NC Si	LAY TO LAY		12,19	11,59	11,15	11,03	
MIG 19/9 Nb Si	LAY TO LAY		12,60	11,80	11,67		
MIG 19/12/3 NC Si	LAY TO LAY		14,43	14,35	14,27	14,27	
MIG 19/12/3 Nb Si	LAY TO LAY		17,59	16,57	16,13		
MIG 18/8/6 Si	LAY TO LAY		10,77	10,17	10,14	6,71	
MIG 25/14	LAY TO LAY		14,76	14,52	13,92	9,27	
MIG 25/20	LAY TO LAY		17,55	17,17	17,14	11,31	
MIG 29/9	LAY TO LAY		16,43	15,70	15,53	10,19	
MIG 22/9/3 LN	LAY TO LAY		19,47	18,59	18,49		
Additional payment - 5 kg spool - prices are 0,50 EUR/kg							
Additional payment - 1 kg spool - prices are 0,70 EUR/kg							
Prices for MIG CuSN6, MIG CuSi3, MIG CuAl8 and some others will be defined according the inquieries.							
VALIDITY FROM: 1.st of APRIL 2011							

Wires for submerged ARC welding							
DIM.	**WINDING**	**1,6**	**2,0**	**2,5**	**3,00**	**4,0**	**5,0**
EPP 2	D 300	2,24	2,21				
EPP 2	K 435		2,19	2,09	2,03	2,01	
EPP 3	D 300	2,49					
EPP 3	K 435		2,43	2,31	2,24	2,23	
EPP 2 Mo	D 300	3,30					
EPP 2 Mo	K 435		3,27	3,14	2,99	2,90	2,89
EPP 2 Ni	D 300	6,02					
EPP 2 Ni	K 435		5,96	5,74	5,56	5,53	5,53
EPP 18/8/6	K 415		11,34	10,89	10,76	10,63	
EPP 19/9	K 415		12,11	11,72	11,55	11,34	
EPP 19/12/3 NC	K 415		14,95	14,78	14,75	14,54	
VALIDITY FROM: 1.st of APRIL 2011							

V. Flux-cored wire for MIG/MAG welding					EUR/kg
DIM.	**1,20**	**1,60**	**2,00**	**2,40**	**3,20**
FILTUB 12 M	3,51	3,45			
FILTUB 32 M	6,02	5,95	5,84	5,58	
FILTUB 4 R	3,60				
FILTUB 6 R	4,68	4,60	4,50	4,43	
FILTUB 7 R	4,60	4,50	4,43	4,35	
FILTUB 8 R	4,50	4,43	4,35	4,28	
FILTUB 10 B	5,13	5,04	4,96	4,87	
FILTUB 12 B	3,63	3,60			
FILTUB 14 B	5,23	5,13	5,04	4,96	
FILTUB 16 B	5,42	5,34	5,23	5,13	
FILTUB 18 B	5,70	5,59	5,51	5,42	
FILTUB 28 B	6,06	5,95	5,91	5,78	
FILTUB 32 B	6,27	6,19	6,06	5,95	
FILTUB 36 B	6,36	6,27	6,19	6,06	
FILTUB 38 B	6,43	6,36	6,27	6,19	
FILTUB 40 B	6,19	6,06	5,95	5,91	
FILTUB 42 B	6,54	6,43	6,36	6,27	
FILTUB DUR 3	5,70	5,62	5,51	5,43	
FILTUB DUR 4	5,76	5,70	5,62	5,51	
FILTUB DUR 5	5,91	5,76	5,70	5,62	
FILTUB DUR 12	6,88	6,77	6,65	6,54	
FILTUB DUR 14		6,98	6,85	6,77	
FILTUB DUR 16	7,53	7,36	7,28	7,17	
FILTUB DUR 24			8,25	8,16	
FILTUB UTOP 38	14,25	14,10			
FILTUB UTOP 55	15,75	15,59			
FILCORD 307 L	20,97				
FILCORD 308 L	21,32				
FILCORD 308 L 5 KG	23,45				
FILCORD 309 L	23,85				
FILCORD 316 L	27,99				
Prices for special types of fluxcorred wires for hardfacing will be defined					
according the inquieries.					
VALIDITY FROM: 1.st of APRIL 2011					

VI. Flux-cored wire for S.A.- welding					**EUR/kg**	
DIM.	**2,40**	**3,20**		**4,00**		**5,00**
FILTUB 112		5,24		5,23		5,18
FILTUB 114		5,32		5,24		5,23
FILTUB 116		5,50		5,48		5,42
FILTUB 118		5,84		5,76		5,73
FILTUB 128		6,27		6,17		6,13
FILTUB 132		6,46		6,39		6,35
FILTUB 136		6,52		6,47		6,46
FILTUB 138		6,65		6,62		6,52
FILTUB 140		6,35		6,30		6,27
FILTUB DUR 203		5,45		5,39		5,36
FILTUB DUR 205		5,53		5,51		5,45
FILTUB DUR 206		5,62		5,58		5,53
FILTUB DUR 211		6,00		5,91		5,86
FILTUB DUR 212	6,20	6,08		6,02		6,00
FILTUB DUR 214		16,21		16,22		16,14
FILTUB DUR 215		6,53		6,53		
FILTUB DUR 17 Cr		10,11		10,06		10,02
FILTUB DUR 12 CrMo		9,61		9,56		9,51
FILTUB DUR 12 Cr2NiMo		10,77		10,71		10,66
FILTUB DUR 13 Cr 3 NiMoV		11,62		11,45		